



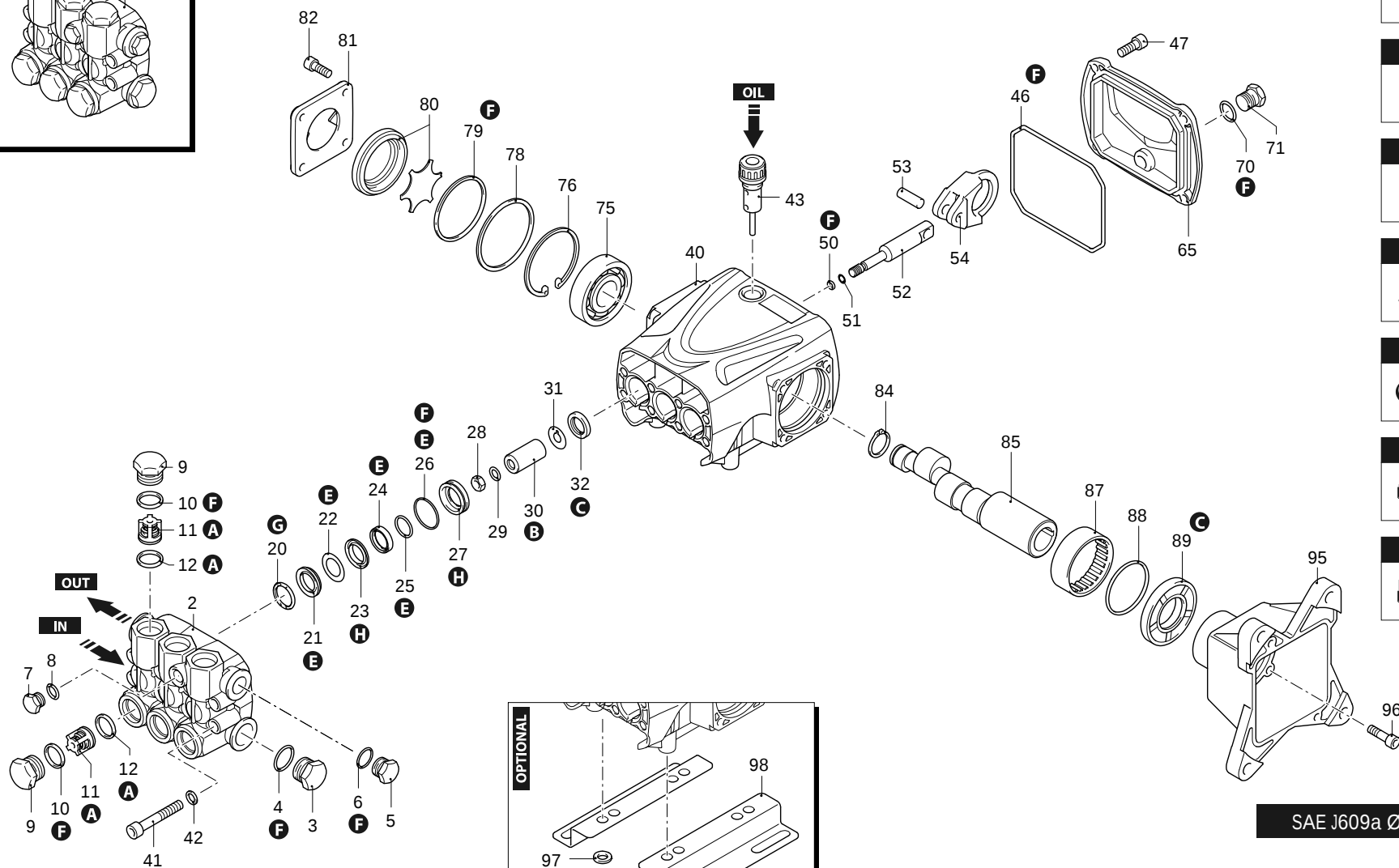
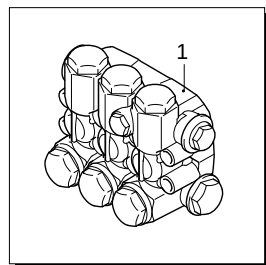
Series 322

RRV

D

3400rpm

Ø 1"



AR\_s322-06\_v01

21/03/2025



Series 322

RRV

D

3400rpm

Ø 1"

| P  | Code    | Description    | Q                 | Assembly prescription | Validity                            | P  | Code    | Description        | Q               | Assembly prescription | Validity                            |
|----|---------|----------------|-------------------|-----------------------|-------------------------------------|----|---------|--------------------|-----------------|-----------------------|-------------------------------------|
| 1  | 3229203 | Head assembly  | Ø 15              | 1                     |                                     | 71 | 880581  | Plug               | 1/4" G brass    | 1                     | C=15Nm / Loxeal 55-14               |
| 2  | 3220770 | Head           | nickel plated     | 1                     |                                     | 75 | 1981210 | Bearing            |                 | 1                     |                                     |
| 3  | 960870  | Plug           | 1/2" G nickel     | 1                     | C=30Nm / Loxeal 55-14               | 76 | 200390  | Ring               | seeger Øi 62    | 1                     |                                     |
| 4  | 180101  | O-ring         | Ø 17,5x2          | 1                     | Lubricate with grease Molykote PG54 | 78 | 3220780 | Ring               | Ø 61,8x57,8x0,5 | 1                     |                                     |
| 5  | 1981180 | Plug           | 3/8" G nickel     | 1                     | C=20Nm / Loxeal 55-14               | 79 | 650560  | O-ring             | Ø 56,82x2,62    | 1                     | Lubricate with grease Molykote PG54 |
| 6  | 740290  | O-ring         | Ø 14x1,78         | 1                     | Lubricate with grease Molykote PG54 | 80 | 3229603 | Oil level assembly |                 | 1                     |                                     |
| 7  | 1380690 | Plug           | 1/4" G nickel     | 1                     | C=15Nm / Loxeal 55-14               | 81 | 3200070 | Support            |                 | 1                     |                                     |
| 8  | 820510  | O-ring         | Ø 10,82x1,78      | 1                     |                                     | 82 | 1200430 | Screw              | TCEI M6x16      | 4                     | C=10Nm / Loxeal 55-14               |
| 9  | 960850  | Plug           |                   | 6                     |                                     | 84 | 1260770 | Ring               | seeger Øe 25    | 1                     |                                     |
| 10 | 960162  | O-ring         | Ø 17,86x2,62      | 6                     | Lubricate with grease Molykote PG54 | 85 | 3220240 | Shaft              | 5 marked        | 1                     |                                     |
| 11 | 889052  | Complete valve |                   | 6                     |                                     | 87 | 3220260 | Bearing            |                 | 1                     |                                     |
| 12 | 880830  | O-ring         | Ø 15,54x2,62      | 6                     | Lubricate with grease Molykote PG54 | 88 | 3220430 | O-ring             | Ø 56,87x1,78    | 1                     | Lubricate with grease Molykote PG54 |
| 20 | 2760220 | Ring           | support Ø 15      | 3                     |                                     | 89 | 3220270 | Ring               | seal            | 1                     |                                     |
| 21 | 1342761 | Water seal     | Ø 15              | 3                     | Lubricate with grease Molykote PG54 | 95 | 3220250 | Flange             |                 | 1                     |                                     |
| 22 | 3200680 | Ring           | anti-extrusion    | 3                     |                                     | 96 | 780060  | Screw              | TCEI M6x25      | 4                     | C=10,4Nm                            |
| 23 | 3220150 | Piston guide   | front Ø 15        | 3                     |                                     | 97 | 1322640 | Washer             |                 | 4                     |                                     |
| 24 | 3200690 | Gasket         | Ø 15              | 3                     | Lubricate with grease Molykote PG54 | 98 | 3200210 | Foot               |                 | 2                     |                                     |
| 25 | 3200700 | Ring           | anti-extrusion    | 3                     |                                     | 99 | 850250  | Screw              | TCEI M8x12      | 4                     | C=24,5Nm                            |
| 26 | 770260  | O-ring         | Ø 23,52x1,78      | 3                     |                                     | A  | 1828    | Valve kit          |                 | 1                     |                                     |
| 27 | 3220140 | Piston guide   | rear Ø 15         | 3                     |                                     | B  | 2739    | Piston kit         | Ø 15            | 1                     |                                     |
| 28 | 1260110 | Nut            | M8                | 3                     | C=12Nm / Loxeal 55-14               | C  | 42555   | Oil seal kit       |                 | 1                     |                                     |
| 29 | 1260100 | Washer         |                   | 3                     |                                     | E  | 42556   | Water seal kit     | Ø 15            | 1                     |                                     |
| 30 | 1780070 | Piston         | Ø 15              | 3                     | Lubricate with grease Molykote PG54 | F  | 42550   | Gasket kit         |                 | 1                     |                                     |
| 31 | 1260091 | Plate          |                   | 3                     |                                     | G  | 2191    | Support ring kit   | Ø 15            | 1                     |                                     |
| 32 | 1260460 | Oil seal       |                   | 3                     |                                     | H  | 42557   | Piston guide kit   | Ø 15            | 1                     |                                     |
| 40 | 3220010 | Pump body      |                   | 1                     |                                     |    |         |                    |                 |                       |                                     |
| 41 | 800860  | Screw          | TCEI M8x55        | 8                     |                                     |    |         |                    |                 |                       |                                     |
| 42 | 1381850 | Washer         |                   | 8                     |                                     |    |         |                    |                 |                       |                                     |
| 43 | 880130  | Oil plug       | with oil dipstick | 1                     |                                     |    |         |                    |                 |                       |                                     |
| 46 | 651540  | O-ring         | Ø 107,62x2,62     | 1                     |                                     |    |         |                    |                 |                       |                                     |
| 47 | 3200220 | Screw          | TCEI 6x16         | 4                     | C=8Nm                               |    |         |                    |                 |                       |                                     |
| 50 | 480480  | O-ring         | Ø 4,48x1,78       | 3                     |                                     |    |         |                    |                 |                       |                                     |
| 51 | 1080550 | Ring           | anti-extrusion    | 3                     |                                     |    |         |                    |                 |                       |                                     |
| 52 | 3220060 | Piston         | guide             | 3                     |                                     |    |         |                    |                 |                       |                                     |
| 53 | 3220070 | Pin            |                   | 3                     |                                     |    |         |                    |                 |                       |                                     |
| 54 | 3220560 | Connecting-rod | bronze            | 3                     | Lubricate with grease Molykote G807 |    |         |                    |                 |                       |                                     |
| 65 | 3220030 | Cover          |                   | 1                     |                                     |    |         |                    |                 |                       |                                     |
| 70 | 820510  | O-ring         | Ø 10,82x1,78      | 1                     |                                     |    |         |                    |                 |                       |                                     |

Revision: 1

Oil type: SAE 15W40

Validity: &lt; XX/YY = From week/year

Date: 21/03/2025

Oil quantity: 0,350 Kg

C=Tightening torque (Tolerance +0 ÷ -10%)

\* = Not present for electric pump

24935 - RRV 4G40 H D + FLANGE